



Product Specification [产品规格书]:	Document No	PS-1271-01
Subject [主题]: 1.27mm Pitch 1271 Series Connector Specification	Date Issued	2017/01/10
	Date Revised	2020/08/10
	Version	B

This specification is referred to the 1.27mm series Hearer Connector

索引【INDEX】

1. 适用范围【Scope】
2. 规格与料号【Spec and Part number】
3. 材质与表面处理【Disposal of Material and surface】
4. 额定等级【Ratings and applicable wires】
5. 性能【Performance】
 - 5-1. 电气的性能【Electrical Performance.】
 - 5-2. 机械的性能【Mechanical Performance】
 - 5-3. 环境性能及其它【Environmental Performance and Others】

Product Specification [产品规格书]:	Document No	PS-1271-01
Subject [主题]: 1.27mm Pitch 1271 Series Connector Specification	Date Issued	2017/01/10
	Date Revised	2020/08/10
	Version	B

【1.适用范围 Scope】

此种规格包括 1.27mm Pitch 1271 Series 排针排母连接器规格说明。

This Specification Covers the 1.27mm Pitch 1271 Series PIN Header & Female Header Connector Specification.

【2.规格与料号 Spec and Part number】

规格内容 Specification	产品料号 Production No.
排针/ Pin header	1271WV-XXX-XXXXX 1271WV-2*XXX-XXXX
排母/Female Header	1271FV-XXX-XXXXX 1271FV-2*XX-XXXX

【3.材质与表面处理 Disposal of Material and surface】

规格内容 Specification		材质 Materials	表面处理 Disposal of Surface
Header	Base	High Temperature Plastic	UL 94V-0
	PIN	黄铜/Brass	Gold-Flash、15u"Au、30 u"Au 50u"Ni Min

(上述参数请以工程图为准/Please Refer to the Project drawing for the above Specification)

【4. 额定等级 Ratings and applicable wires】

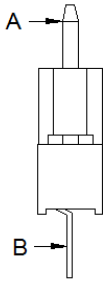
项目【Item】	规格【Standard】	
额定电压 Rated Voltage (Max.)	250V	[AC/DC]
额定电流 Rated Current (Max.)	1A	
使用温度范围 Ambient temperature Range	-40°C ~ +105°C	

【 *升温时含端子.Including terminal temperature rise. 】

Product Specification [产品规格书]:	Document No	PS-1271-01
	Date Issued	2017/01/10
	Date Revised	2020/08/10
	Version	B
Subject [主题]: 1.27mm Pitch 1271 Series Connector Specification		

【5.性能 PERFORMANCE】

5-1. 电气的性能 Electrical Performance.

项目 【Item】	条 件 【Test Condition】	规 格 【Requirement】
5-1-1 接触阻抗 Contact Resistance	<p>公母配合,开放电压 20mV 以下,电流 10mA 检测连接器 A~B 区.</p> <p>Mate connectors, measure by dry circuit, 20mV MAX, 10mA.</p> <p>(Based upon EIA-364-06A).</p> 	<p>Initial: 20 milliohms Max.</p> <p>After Test: 30 milliohms Max.</p>
5-1-2 绝缘阻抗 Insulation Resistance	<p>公母配合,在相邻端子,端子与地片之间,使用 500V 的直流电,检测连接器.</p> <p>Mate connectors, apply 500V DC between adjacent terminal or ground.</p> <p>(Based upon EIA-364-21B / MIL-STD-202 Method 302 Cond.B)</p>	100 Megohms Min.
5-1-3 耐电压 Dielectric Strength	<p>公母配合,在相邻端子,端子与地片之间,使用 500V 的交流电 1 分钟,检测连接器.</p> <p>Mate connectors, apply 500V AC for 1 minute between adjacent terminal or ground.</p> <p>(Based upon EIA-364-20A / MIL-STD-202 Method 301)</p>	<p>不出现中断等情况 No Breakdown and Flashover</p>

Product Specification [产品规格书]:	Document No	PS-1271-01
	Date Issued	2017/01/10
	Date Revised	2020/08/10
	Version	B
Subject [主题]: 1.27mm Pitch 1271 Series Connector Specification		

5-2. 机械的性能 Mechanical Performance.

项目 【Item】	条件 【Test Condition】	规格 【Requirement】
5.2-1 插拔力 Insertion & Retention Force	以每分 25.4±3mm 的速率插入和拔出。 Insert and withdraw Connectors at the speed rate of 25.4±3mm/minute.	Mating Force: 0.15kgf/ Max./Per Pin Unmating Force: 0.01 Kgf/ Min Per Pin
5.2-2 Pin 针保持力 Pin Retention Force	以每分 25.4±3mm 的速率,将 PIN 针从 Wafer 内轴向拔出的力量。 Apply axial push force at the speed rate of 25.4±3mm/minute.	0.5Kgf Min
5.2-3 端子保持力 Contact Retention force	以每分 25.4±3mm 的速率,将端子从 Wafer 内轴向拔出的力量。 Apply axial push force at the speed rate of 25.4±3mm/minute.	0.3Kgf Min

5-3. 环境性能及其它 Environmental Performance and Others.

项目 【Item】	条件 【Test Condition】	规格 【Requirement】	
5-3-1 重复插拔 Repeated Insertion/ Withdrawal	以每分 不超过 10 次的速率,将公母插拔 30 次。 When mated up to 50 cycles repeatedly by the rate of 10 cycles per minute.	接触阻抗 Contact Resistance	30 milliohms Max.
5-3-2 温升测试 Temperature Rise	公母对插后,在通过额定电流下,所测定的温度。 Carrying rated current load. (UL 1977)	温升测试 Temperature rise	30°C Max.
5-3-3 耐振动性 Vibration	振幅: 1.5mm P-P 时间: 10~55~10 HZ in 1 minute 持续时间: 每轴向 2 小时 Amplitude: 1.5mm P-P Sweep time: 10~55~10 HZ in 1 minute Duration: 2 hours in each X.Y.Z axials. (Based upon EIA-364-28B/MIL-STD-202 Method 213B Cond.A)	外观 Appearance	无异状 No Damage
		接触阻抗 Contact Resistance	30 milliohms Max.
		瞬断 Discontinuity	1 micro- second Max.



Product Specification [产品规格书]:	Document No	PS-1271-01
Subject [主题]: 1.27mm Pitch 1271 Series Connector Specification	Date Issued	2017/01/10
	Date Revised	2020/08/10
	Version	B

项 目 【Item】		条 件 【Test Condition】	规 格 【Requirement】	
5-3-4	耐热性 Heat Resistance	105±2℃, 96 hours. (Based upon MIL-STD-202 Method 108A Cond.A)	外观 Appearance	无异状 No Damage
			接触阻抗 Contact Resistance	30 milliohms Max.
5-3-5	耐寒性 Cold Resistance	-40±5℃, 96 hours. (Based upon EIA-364-105)	外观 Appearance	无异状 No Damage
			接触阻抗 Contact Resistance	30 milliohms Max.
5-3-6	耐湿性 Humidity	温度: 40±2℃ 湿度: 90~95%(RH) 持续时间: 96 hours Temperature: 40±2℃ Relative Humidity: 90~95% Duration: 96 hours (Based upon EIA-364-31A/MIL-STD-202 Method 103B Cond.B)	外观 Appearance	无异状 No Damage
			接触阻抗 Contact Resistance	30 milliohms Max.
			耐电压 Dielectric Strength	Must meet 5-1-3
			绝缘阻抗 Insulation Resistance	500 Megohms Min.
5-3-7	耐冲击性 Shock	在 X.Y.Z 上 6 个方向上,以 490m/s ² (50g 的力量)冲击下各 3 回 .490m/s ² {50G}, 3 strokes in each X.Y.Z. axes. (Based upon EIA-364-27B/MIL-STD-202 Method 213B Cond.A)	外观 Appearance	无异状 No Damage
			接触阻抗 Contact Resistance	30 milliohms Max.
			瞬断 Discontinuity	1 micro-second Max.

Product Specification [产品规格书]:	Document No	PS-1271-01
	Date Issued	2017/01/10
	Date Revised	2020/08/10
	Version	B
Subject [主题]: 1.27mm Pitch 1271 Series Connector Specification		

项目 【Item】		条件 【Test Condition】	规格 【Requirement】	
5-3-8	温度变化 Temperature Cycling	从-40℃持续 30 分钟升至+105℃持续 30 分钟,循环 5 次. 5 cycles of: a) -40℃ 30 minutes. b) +105℃ 30 minutes. (Based upon EIA-364-32B)	外观 Appearance	无异状 No Damage
			接触阻抗 Contact Resistance	30 milliohms Max.
5-3-9	盐水喷雾 Salt Spray	在温度 35±2℃, 盐水浓度 5±1% 下, 盐水喷雾 48±1 小时. 48±1 hours exposure to a salt spray from the 5±1% solution at 35±2℃. (Based upon EIA-364-26A/MIL-STD-202 Method 101D Cond.B).	外观 Appearance	无异状 No Damage
			接触阻抗 Contact Resistance	30 milliohms Max.
5-3-10	焊锡附着性 Solder- ability	焊接时间: 3~5 秒. 焊接温度: 245±5℃. Soldering Time: 3~5second. Solder Temperature: 245±5℃. (Based upon EIA-364-52)	Solder Wetting	浸渍面积需 95% 以上 95% of immersed area must show no voids, pin holes.
5-3-11	焊锡耐热性 Solder- Resistance	焊接时间: 3~5 秒. 焊接温度: 260+5/-5℃. Soldering time: 3~5 sec solder. Temperature: 260+5/-5℃. (Based upon EIA-364-56A)	外观 Appearance	无异状 No Damage